

## PARTS JAMMING IN FEEDER BOWL

The most common reason that parts become jammed in the bowl is due to overloading the bowl. When too many parts are circulating around in the bottom of the bowl, they can get caught between the internal tracks and not feed up to the top of the bowl. Overfilling the bowl can usually occur if the bowl is being filled by an operator. If the bowl is fed by a hopper with a vibratory tray, then a sensor or cycle problem may be at fault. Parts may also become jammed in the bowl tooling if the air jets have been altered or misconfigured.

**CROWDING PARTS ARE GETTING JAMMED**

