

PARTS JAMMED IN THE INLINE TRACK

The most common reasons that parts become jammed in the inline track is because of parts that are not within the dimensional tolerances. Parts that are too large, too small or out of shape will not vibrate within the profile of the track and can become wedged, resulting in a jam. Parts that are not manufactured to the tolerances that the machine was deigned to handle can cause a variety of problems. Parts can also become jammed in the bowl tooling, covers, selectors, standoffs, gauges, ramps etc. Parts that are moulded or cast and have excessive “flash” or protruding seam can also cause jamming and interrupt feed rate.

