

STROMAG MANDATORY "PRE-SERVICE" CHECKLIST

Completed By: _____

Date: _____

1. All anti-vibration levelling feet firmly on the floor, lagged and table level? Y ___ N ___
2. Have parts been checked/gauged regularly to confirm they are in spec? Y ___ N ___
3. When/if a part jams, has it been removed, inspected and found to be in spec?
(also check a couple of parts before or after the one that is jammed) Y ___ N ___
4. Is there excessive debris in parts boxes received from parts supplier? Y ___ N ___
5. Is this debris finding its way into the bowl and causing jams? Y ___ N ___
6. Are the parts free of flash, burrs, mold tits, mold release, film of any kind? Y ___ N ___
7. Is there a preventative maintenance schedule in place to regularly clean the system? Y ___ N ___
8. Is there a buildup of film evident when the system is cleaned? Y ___ N ___
9. Are you using plant approved, alcohol based cleaning products that will not leave a residue? Y ___ N ___
10. Have you checked the coil gaps and voltage? Y ___ N ___
11. Is there anything like fencing, guarding that is touching the feed systems causing interference? Y ___ N ___
12. Is the bowl fill line being observed? Absent a line, one layer of parts max in the bottom of the bowl? (Ideally the bottom of the bowl is center bare of parts, parts only on the outside base of the bowl) Y ___ N ___
13. Have all straps, blocks, braces used in shipping been removed? Y ___ N ___
14. Are controller settings generally in line with the Settings Checklist? Y ___ N ___
15. Is the air regulator set as documented on the Settings Checklist? Y ___ N ___
16. Have pictures/film been taken of the problem areas? Y ___ N ___
17. Have you reviewed the film taken on the Stromag shop floor to mimic speeds and setup? Y ___ N ___
18. Have adjustments or modifications to the system been made, why and what? Y ___ N ___
19. Could the binding/jamming problem be solved by more/less clearance under the covers? Y ___ N ___