

**STROMAG FEED SYSTEM CHECKLIST/SETTINGS**

Serial # 22-0005

Ship Date 07/22  
MM/YY

Customer Egar Tool

Parts Being Fed Stamp Nut (One Checklist Per Part)

Controller Brand Radix Model FC-200-2-DC-B

Input Voltage  110 V  220 V Feeder Bowl Size - Rotation -

Feeder Bowl Tuned To  60 HZ  50 HZ Feeder Bowl Pulse  60 VPS  120 VPS  
(Vibrations per Second)

Feeder Bowl Coil Gap Settings - IN - IN Coils Parallel to Pull Face Y  N

Controller Settings (Speed) at Shipment: Elevator 60 Hopper 50 Inline -

Main Air Regulator set to - PSI # of Air Jets on Inline - Flow Controls Y  N   
# of Air Jets at Nest - Flow Controls Y  N   
# of Air Jets in Bowl - Flow Controls Y  N

Observations Re: Sample Test Parts:

Flash	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	Burrs	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>
Mold "Tits"	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	Lubricant, Film, Mold Release	Y <input checked="" type="checkbox"/> N <input type="checkbox"/>
Debris in with Parts	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	Debris Slots in Bowl	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>
Out of Tolerance/Broken	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>	Part Print Attached	Y <input type="checkbox"/> N <input checked="" type="checkbox"/>

Parts Found

Sensors Bowl Level Balluff (BOSφ178) Track Level -  
(Brands & Type) Part in Nest - Taught Y  N

Holdback Cylinder Y  N  Top Side Y  N  Below Deck Y  N   
Comments -

Optimal Part Level in Bowl Marked Y  N   
Comments -

Controller Settings

- Timers: Track High Level Delay "ON" - Seconds Delay "OFF" - Seconds  
Bowl Level Delay "ON" 3 Seconds Delay "OFF" 1 Seconds  
Soft Start Y  N  N/A

System Filmed In Operation Y  N  Pictures Taken Pre-Shipments Y  N

Straps, Blocks, Braces Used in Shipping Y  N  (MUST BE REMOVED BEFORE OPERATION)