

**STROMAG FEED SYSTEM CHECKLIST/SETTINGS**

Serial # 22 0035

Ship Date Feb/23  
MM/YY

Customer CESARONI

Parts Being Fed BRASS CASINGS (One Checklist Per Part)

Controller Brand RODIX Model \_\_\_\_\_

Input Voltage  110 V  220 V Feeder Bowl Size 18" Rotation CW

Feeder Bowl Tuned To  60 HZ  50 HZ Feeder Bowl Pulse  60 VPS  120 VPS  
(Vibrations per Second)

Feeder Bowl Coil Gap Settings 0.30 IN , 0.30 IN Coils Parallel to Pull Face Y  N

Controller Settings (Speed) at Shipment: Bowl APPROX. 43% Hopper N/A Inline N/A

Main Air Regulator set to N/A PSI # of Air Jets on Inline / Flow Controls Y  N   
# of Air Jets at Nest / Flow Controls Y  N   
# of Air Jets in Bowl / Flow Controls Y  N

Observations Re: Sample Test Parts:

Flash Y  N  Burrs Y  N   
Mold "Tits" Y  N  Lubricant, Film, Mold Release Y  N   
Debris in with Parts Y  N  Debris Slots in Bowl Y  N   
Out of Tolerance/Broken Y  N  Part Print Attached Y  N   
Parts Found

Sensors Bowl Level N/A Track Level N/A  
(Brands & Type) Part in Nest N/A Taught Y  N  N/A

Holdback Cylinder Y  N  Top Side Y  N  Below Deck Y  N   
Comments BOWL ONLY

Optimal Part Level in Bowl Marked Y  N   
Comments \_\_\_\_\_

Controller Settings

- Timers: Track High Level Delay "ON" \_\_\_\_\_ Seconds\* Delay "OFF" \_\_\_\_\_ Seconds  
Bowl Level Delay "ON" \_\_\_\_\_ Seconds Delay "OFF" \_\_\_\_\_ Seconds  
Soft Start Y  N  N/A \_\_\_\_\_

System Filmed In Operation Y  N  Pictures Taken Pre-shipment Y  N

Straps, Blocks, Braces Used in Shipping Y  N  (MUST BE REMOVED BEFORE OPERATION)