

STROMAG FEED SYSTEM CHECKLIST/SETTINGS

Serial # 22-0014

Ship Date 08/22
MM/YY

Customer AEST

Parts Being Fed M8 Flange Nut (One Checklist Per Part)

Controller Brand Rodix Model FC-200-2

Input Voltage 110 V 220 V Feeder Bowl Size 18 Rotation CW

Feeder Bowl Tuned To 60 HZ 50 HZ Feeder Bowl Pulse 60 VPS 120 VPS
(Vibrations per Second)

Feeder Bowl Coil Gap Settings .030 IN .030 IN Coils Parallel to Pull Face Y N

Controller Settings (Speed) at Shipment: Bowl 30 Hopper 35 Inline -

Main Air Regulator set to 80 PSI # of Air Jets on Inline - Flow Controls Y N
of Air Jets at Nest - Flow Controls Y N
of Air Jets in Bowl - Flow Controls Y N

Observations Re: Sample Test Parts:

Flash Y N Burrs Y N
Mold "Tits" Y N Lubricant, Film, Mold Release Y N
Debris in with Parts Y N Debris Slots in Bowl Y N
Out of Tolerance/Broken Y N Part Print Attached Y N
Parts Found

Sensors Bowl Level Balluff (BOS0178) Track Level HTM (LCM1-0803P-BC53)
(Brands & Type) Part in Nest - Taught Y N

Holdback Cylinder Y N Top Side Y N Below Deck Y N
Comments _____

Optimal Part Level in Bowl Marked Y N
Comments two to three parts wide, center of bowl clear

Controller Settings

- Timers: Track High Level Delay "ON" 2 Seconds Delay "OFF" 1 Seconds
Bowl Level Delay "ON" 3 Seconds Delay "OFF" 0.5 Seconds
Soft Start Y N N/A

System Filmed In Operation Y N Pictures Taken Pre-Shipment Y N

Straps, Blocks, Braces Used in Shipping Y N (MUST BE REMOVED BEFORE OPERATION)